

Tap Drill Chart

Tap Size	Thread Form	Tap Drill	Tap Size	Thread Form	Tap Drill
0-80	UNF	3/64	1/4-28	UNF	3
1-64	UNC	53	5/16-18	UNC	F
1-72	UNF	53	5/16-24	UNF	I
2-56	UNC	53	3/8-16	UNC	5/16
2-64	UNF	50	3/8-24	UNF	Q
3-48	UNC	50	7/16-14	UNC	U
3-56	UNF	47	7/16-20	UNF	25/64
4-40	UNC	45	1/2-13	UNC	27/64
4-48	UNF	43	1/2-20	UNF	29/64
5-40	UNC	42	9/16-12	UNC	31/64
5-44	UNF	38	9/16-18	UNF	33/64
6-32	UNC	37	5/8-11	UNC	17/32
6-40	UNF	33	5/8-18	UNF	37/64
8-32	UNC	33	11/16-11	UNS	19/32
8-36	UNF	29	11/16-16	UNS	5/8
10-24	UNC	25	3/4-10	UNC	21/32
10-32	UNF	21	3/4-16	UNF	11/16
12-24	UNC	16	7/8-9	UNC	49/64
12-28	UNF	14	7/8-14	UNF	13/16
14-20	UNS	10	1/8	UNC	7/8
14-24	UNS	7	1-12	UNF	59/64
1/4-20	UNS	7	1-14	UNS	15/16

Tap Drill Chart (Metric)

Tap Size	Drill Size MM	Drill Size STD
3mm x .50	2.5	No 39
3mm x .60	2.4	3/32
3.5mm x 0.60	2.9	No 33
4mm x 0.70	3.3	No 30
4mm x 0.75	3.25	1/8
4.5mm x 0.75	3.75	No 26
5mm x 0.75	4.25	No 19
5mm x 0.80	4.2	No 19
5mm x 0.90	4.1	No 20
5mm x 1.00	4.0	5/32
5.5mm x .90	4.6	No 14
6mm x 1.00	5.0	No 9
6mm x 1.25	4.8	3/16
7mm x 1.00	6.0	15/64
7mm x 1.25	5.8	No 1
8mm x 1.00	7.0	J
8mm x 1.25	6.8	17/64
9mm x 1.00	8.0	5/16
9mm x 1.25	7.8	N
10mm x 1.00	9.0	23/64
10mm x 1.25	8.8	11/32
10mm x 1.50	8.6	R
11mm x 1.50	9.6	3/8
12mm x 1.50	10.5	Z
12mm x 1.75	10.5	13/32
14mm x 1.25	13.0	33/64
14mm x 2.00	12.0	15/32
16mm x 1.50	14.6	37/64
16mm x 2.00	14.0	35/64
18mm x 1.50	16.5	21/32

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